

## Industrial Machine Intelligence with Edge AI

Digitalizing Assets for Optimized Maintenance

# **Unplanned Downtime Costs «a Lot»**

## **Unplanned Downtime**

- 46% caused by machine health\*
- 23% caused by operating error\*\*

## Can cost up to €220K/hour for a manufacturer\*

- Massive waste of energy and resources
- Reliability issues limit operational efficiency and innovative potential



65% of companies think predictive maintenance could help prevent unplanned downtime and major failures\*.

There is a need for automated machine intelligence solutions to **prevent unplanned downtime** and **increase machine value**.

# **Strategic Decisions about Assets**

70% of companies lack complete awareness of when equipment is due for maintenance or upgrade\*.



Replacing and maintaining machines is a strategic decision made without the necessary knowledge:

- Machine health is unknown.
- Real machine age is unknown.

Well maintained machines can outlive their life expectancy: Machine intelligence is necessary to determine real machine age and machine health.





# When can AI / ML make the difference?



Through AI supported predictive maintenance, **zero unplanned downtime might be achievable** in many industries.\*\*

### Benefits of AI Based IIoT Solutions

- Uses existing data and infrastructure
- Setup and calibration is **quick** and **uncomplicated**
- Exponentially faster pattern recognition using ML
- Self-optimizes autonomously
- Industrial scalability is increased
- $\checkmark$  Cost effective implementation of machine intelligence to the product
- $\checkmark$  Minimal dependency for optimizing maintenance and operations
- $\checkmark$  Increased autonomy and efficient operations advance innovation
- $\checkmark$  Effective digital transformation and IIoT scaling

# **Issues with Existing IIoT AI Solutions**

Current solutions use supervised machine learning, with the downsides:

- Requires large datasets
- Only recognize known states
- Cannot self-optimize
- Requires large computation power and needs to be done in the Cloud

## Further challenges related to being centralized on Cloud:





Edge solutions handle data at the point of its collection to make data actionable with minimal computation power
Decentralized, autonomous solutions using Edge Al can provide machine intelligence at the asset level, utilizing Cloud only where it makes sense.

# **Our Solution**

## Machine Intelligence at the Edge

Octonion software enables Machine Self-Care with real time, on device diagnosis to optimize maintenance for operational excellence.



- Optimize an Entire Fleet with Shared Intelligence:
- Health, Condition and Performance Monitoring for machine and fleet
- Knowledge Database for advanced forecasting
- Unsupervised machine learning for autonomy in Al
- Seamless integration + scaling with existing ecosystem



#### Industrial Manufacturer

- Product Only Offer or
- Dependent on External Service Providers

Octonion

### Manufacturer 4.0

- Intelligent, Self-Care Enabled Product
- Knowledge Database Available for Advanced Forecast
- Qualified Maintenance Options
- Portfolio of Value-Added Services
- Innovative Edge and Transparency

# Ecosystem



#### MOTORS & OTHER ACTION HARDWARE

for Machine Self-Care Enablement



# Al Lab

#### Device-to-cloud solution for customizing Al



# **Intelligence** Portal

#### One-stop-shop to calibrate, evaluate and deploy AI



#### Use your domain knowledge to quickly calibrate Octonion

Machine Intelligence to the specific use case and equipment type.

Recorder.

EmpeddedLab

Application



Experiment with various modifiable parameters of the Al pipeline to reach the target guality for any of your equipment.



#### FINE TUNING

Your engineering team can manage the entire process of Al personalization and optimization of product creation processes.



#### Setup Machine Intelligence

#### CALIBRATE

Setup workspaces to manage a variety of devices via shared intelligence. Add devices and utilize AI to benchmark patterns and anomalies automatically for later monitoring.



## Monitor State and Health Changes

#### EVALUATE

Visualize results and track the changes to machine health and performance on a detailed timeline. Provide further context into the database to optimize the predictive abilites of the Al.



#### **Optimize and Scale Solution** DEPLOY

Expand machine intelligence onto the whole system through shared intelligence managment, optimize AI quality and predictive abilities through the growing database.

## Speed up AI model personalization by 50%

#### AI Lab Application:

for the given customer use case.

#### Recorder Application:

a Raspberry PI based application, which collects data from the device and delivers it to the cloud for further exploration inside AI Lab application.

#### Embedded Lab Application:

a firmware binary for a target device that intended to grab sensor data and transfer it to the Recorder Application.

## **Features**

#### **Analytics**

- Dashboards
- Reports

#### **Events Timeline with KPIs**

- Machine Health
- **Count & Intensity of Anomalies**
- **Novelty Patterns**
- **Stationary Measure**
- Default parameters for quick setup
- Possible to fine tune in Al Lab

# Value Proposition: Fast Track to "as-a-service"

With serviceable intelligence and self-care capability:

Transforming industry equipment into **IoT-enabled assets** with **real-time machine health** to **ensure reliability** and **add value**.



# **Growth of Industrial Edge Al**

The growth in ultra-low bandwidth networks for IoT compels more industrial enterprises to Edge Al\*.

## By 2025:

- 50% of new IoT products will ship with advanced diagnostics, compared to less than 1% in 2020.
- More than 50% of all data analysis by Machine Learning will occur at the point of capture in an edge system, up from less than 5% in 2020.



160B machines in the world 23B chips are sold every year

90% are using ARM-based microcontrollers

Focusing on machine intelligence for microcontrollers allows Octonion to provide a **practical and unique solution at the Edge for Industrial IoT market**.

# Enabling customers for emerging market trends

We understand our customers and provide them the access to advancing market trends like:

## Servitization

Switch the responsibility of maintaining the assets from the end user to the industrial manufacturer.

## Equipment-as-a-Service (EaaS)

- Move from B2B to B2B2C
- Reduce in-house hardware infrastructure\*
- Reduce internal IT maintenance needs\*
- Increase uptime and throughput\*

#### **Product Differentiation**

Stand out in the competition with Edge AI flexibility.

### **Innovative Edge**

Digitalize assets and produce smart machines cost effectively, in a short time with unsupervised ML.

### **On-Demand and Micro Manufacturing**

Optimize operations Customize user experience cost effectively



Hicrosoft 2019 Manufacturing Trends report, \* CPG Manufacturers Software as a Service (SaaS) and Machine as a Service | Automation World

## The future of industrial AI is "unsupervised"

## Benefits of unsupervised machine learning:

Lower Cost of Al Implementation	Quicker Setup & Results	Easier Al Maintenance
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#### Autonomous from the Get Go

Unsupervised ML has the capability to detect states of the machines without a database of known vibration signatures

#### Quality without the Big Datasets

No need for big datasets to train the state recognition algorithms and improve the quality of AI

#### Independence from the Cloud

No need to train the algorithm on Cloud due to the large computation power required for supervised learning

#### Anticipating the Unknown

Designed to detect states that were unforeseen at design stage and were not reproduced at machine qualification phase

Self Optimizing No need for training the algorithm each time a new behaviour is detected

## Octonion helps utilizing unsupervised ML for these unique benefits.

# Industrially future proof, ready to scale

## Non-invasive integration with existing equipment and IIoT solutions

## Agnostic to HW and Industrial Setup

### No mechanical and hardware changes

- Compatible with existing equipment (retrofitting)
- Easy to integrate inside to new products due to low power / computation requirements
- Whether your tools change, grow operations or adapt new tools, Octonion fits

### No specific infrastructure changes

- Friendly for integration with existing IIoT solutions due to low bandwidth requirements
- No need for investment to new / one more IoT ecosystem
- Less resources wasted on specializing solutions

#### Effective digital transformation

- Lower entry cost and lower time-to-market for machine intelligence
- · Innovation enabled cost effectively and quickly

## Continuous autonomous optimization at the Edge

- Doesn't stop AI modelling at Lab and the solution evolves during equipment life cycle
- · Able to detect new states and emergencies even after the adjustments done in Al Lab

## Default compliance with data security requirements

- Utilizing Edge AI for insights eliminates the data security concerns related to Cloud
- Data is kept inside the organization and with the stakeholders that need it

## **Example Use Cases**

#### PRODUCT USE CASE

### MACHINE INTELLIGENCE

Digitalizing Asset Management

Predictive Maintenance

Self-Care Enablement

Improving UX

#### BUSINESS USE CASE

## OPERATIONAL EXCELLENCE

Maintenance Optimization

Reducing Maintenance Costs

Enabling Value-Added Services

Competitive Differentiation

# Outcomes

### **BUSINESS OUTCOMES**

## INDUSTRIAL OUTCOMES

## PRODUCT DIFFERENTIATION

enhance product abilities to stand out

### SMART MACHINES ensure reliability and track health

### SERVITIZATION

introduce value-added services

### **INNOVATIVE EDGE** advance innovation by handling the hassle

### MAINTENANCE OPTIMIZATION reduce costs, predictive maintenance

#### DIGITAL TRANSFORMATION digitalize assets effectively

## **Case Study: Smart Machines**

## Tracking water-pump health for predictive maintenance

Enabling pump's health monitoring at the pre-production state in order to validate health estimation behavior during manufacturing tests and provide the basis for predictive maintenance.

#### Goals

- Organizing remote evaluation of the pumps' health to optimize pre-production validation
- Alerting in case of issues forecasting due to pump degradation in order to organize onsite visit and check pump before its breakage

#### **Results and Impact**

"We use Octonion's Machine Intelligence to provide a forecast of our pump's health status. We identified Octonion as a valuable technology that we can leverage to provide direct information at the factory floor."

- Customer Testimonial, September 2020









## **Case Study: Maintenance Optimization**

## Obstacle detection for rolling door safety systems

Overcoming the issues of rubber mechanical contact detection solutions which are prone to aging and self-damage, as well as costly to setup and maintain.

#### Goals

Providing alternative rolling door sensor design to:

- Prevent reliability issues that come with material aging/misuse
- Reduce cost of installation and maintenance

#### **Results and Impact**

- We provided an intelligent rolling door by using a lightweight accelerometerbased sensor setup which does not require rubber.
- This design overcame the issue related to rubber used in mechanical contact detection aging
- Our design also reduced the BOM and installation cost for rolling doors.



decrease in BOM and installation costs



## **Case Study: Product Differentiation**

### Machine Health monitoring for value-added services

Industrial fans were being monitored manually by human intervention which is costly and prone to error. In addition to reducing maintenance costs, this large industrial provider for motors and fans wanted to differentiate their offer by adding innovative analytics services to their offering.

#### Goals

- Automating the monitoring and detecting anomalies in motors and fans
- Creating value by integrating Octonion reporting in their product offering

#### **Results and Impact**

- We enabled the automation of their maintenance activity by reducing the need for human intervention, which helped optimizing their quality control.
- Octonion analytic abilites being a part of their offer allowed them to expand their value-added services and increase their top line.



30% decrease in on-site interventions

10% increase in their top line by leveraging services

## **Case Study: Servitization**

## Machine intelligence for value-added services for industrial ACBs

Detection and monitoring of air circuit breakers (ACB) to maintain the perfect health value during operation, to be provided as internal maintenance service to add value to the hardware.

#### Goals

- Help creating smart ACBs by allowing them to communicate health issues with operators
- Reduce cost of maintenance by speeding up evaluation

#### **Results and Impact**

- Built an AI model to identify changes of health in the 3 different stages of operation for ACBs and implemented the model for the self-care enabled, smart ACB.
- Made issues and health analytics available to operators for actionability at the machine level.





## **Case Study: Innovative Edge**

## Machine Intelligence for the small consumer device

Enrich user experience via a new level of device control and functions updatability

#### Goals

- Empower consumer devices with the ability to recognize gestures via inertial sensors on-board
- · Initiate device functions triggered by recognized gestures
- Make a future-proof product by utilizing Firmware Update Over the Air feature
- Enable device usage analytics

#### **Results and Impact**

- **Possibilities to interact with a device increased dramatically** from the number of mechanical controls to the unlimited variety of gestures.
- The company moved from zero knowledge about product usage to the detailed analytics of its operation and user behavior.

#### Key Metrics:

90% highlight an **engaging UX** that **differentiates** the brand

feature and firmware update delivery time reduced from years to months



# **Customer Journey: Scaling with the Industrial Customer**



Scaling (6 months – 5 years)

- Pilot (up to 6 months): 100 to 1000 devices to validate the scalability within customer infrastructure
- Mass Deployment (5 years minimum)

# **R&D Evolution Journey of Octonion**

Securing the future with advance technology purpose built for the Industrial IoT ecosystem



- AutoML evaluation: model is trained automatically based on data instead of manual per-use-case setup
- Introduced the Autoencoder-based and Recurrent Neural Networks (RNN) motion classifiers

- Running MobileNet-based Neural Network using 10kb RAM on MCU.
- Unsupervised Learning evolution: Pattern of Patterns, Machine health

# **About Octonion**



#### Experienced

Formed in 2014, we perfected our product through R&D and gathered immense knowledge about our market, our product and our industrial customers' needs.



#### Skilled

Our team has immense expertise in technical fields of **unsupervised machine learning** and AI model training; and experience in operations, finance, sales and marketing.



#### Diverse

We work with an international team with multiple locations. Being culturally dynamic is a key factor in how we operate as a company.

37 3 7 years employees locations in R&D Minsk (R&D) Paris (Sales) + Lausanne (HQ) (Operations & Marketing)

## Key Partners:





Semiconductor





## Featured On:

# **Gartner**

Tech Innovator 2020

What We Do Conferences About Career

Blog home > Blog post

#### **Announcing Gartner's New "Tech** Innovators in Edge AI"

By Anthony J. Bradley | November 03, 2020 | 2 Comments

Tech And Service Providers Emerging Technologies Artificial Intelligence Emerging Technologies And Trends Impact On Products And Services

Just last week we published our first "Tech Innovators" content Emerging es: Tech Innovators in Edge AI (full report available to subscribing Gartner clients). In this research we profile 12 innovations where technology providers are advancing edge artificial intelligence (A). This is a result of our emerging technologi and trends case-based research. Typically we reach out to well over a hundred vendors requesting participation. We pre-qualify them and then conduct a series of interviews with the tech provider on their capabilities and marquis implementations. From these efforts we produce a body of content including "Tech Innovators."

With the Edge-Al case-based research we reached out to over 150 tech providers. As a result we examined over 30 tech providers and over 100 adopters. Here are some of our major findings.

- · The manufacturing, media and services, communications, and retail are early adopter industries with edge artificial intelligence (AI).
- · Model optimization advancements are critical to broad and accelerated expansion of edge AI.
- · Advances in edge AI also accelerate the adoption of IoT and IoT-enabled products and services.
- · Until 2025, edge AI will remain embryonic due to the lack of knowledge and experience related to empowering the "edges" (e.g., embedded, device and local servers).

#### Here are the 2020 Tech Innovators in Edge AI

Anagog, Atos, Chooch AI, Deci, Deeplite, Kneron, Latent AI, Matroid, Octonion ONE Tech, Reality AI and Tact.al (click to enlarge graphic)

### BAIN & COMPANY (4)

#### Tech Trends 2021 BAIN & COMPANY

#### Ten Technology **Trends Moving into** 2021

To retool for the world of tomorrow, companies should stay on top of these critical digital trends.

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More from Anthony J.

ging Technologies Radar

ning Gartner's New "Emerge Cycle" Research (for Al)



From edge AI, 5G and automated artificial intelligence, to rising momentum for next-gen talent management and technology supporting sustainability, these are the tech trends that gained power in 2020.

 Digital shifts are opening new opportunities in advanced manufacturing, financial services, healthcare, retail, consumer products, media and technology.



#### ۰, IOT ANALYTICS $\mathbf{O}$ MARKET INSIGHTS FOR THE INTERNET OF THINGS

#### Edge Analytics 2020

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Related Industries

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Enterprise Technology

New Business Innovation

Product & Experience

Vector: Digital Delivery

How We Can Help

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**Related Consulting Service** 

Technology

#### At a Glance

# **Our Vision**

Become the **industry standard** for machine intelligence **in industrial machines through effective digitalization of assets**.

# **Our Mission**

Guarantee asset reliability without compromising data security by providing innovative unsupervised Edge AI machine intelligence solutions.

# **Our Values**

### Industrial

- Provide the blueprint for the ideal machine and the optimal performance by collection and analysis of machine and fleet operation data with increasing accuracy.
- Enable **intelligent manufacturing** and identify the cause of lost operational availability through predictive analysis, in order to promote **sustainable production and value chain optimization**.

## Organizational

- Collaborate successfully against the odds of internationality and digital collaboration.
- Flat hierarchies that enable the whole team to be **functionally innovative** through **transparency** and **open communication**.



## **Core Team**



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